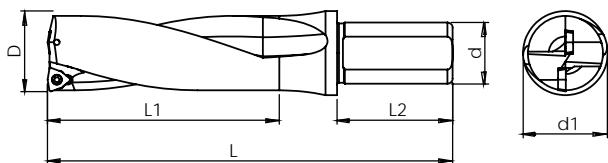


DRILL WCM. D3

Indexable Brand:ISO

HEIKENEI®
wir produzieren industrielle lösungen

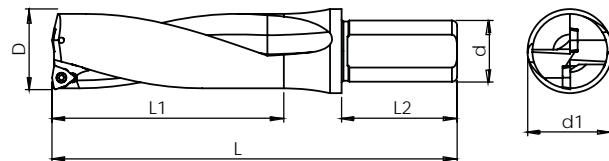


| Item Code | Stock | Inter C | Dimension mm | | | | | | | Spare Parts | | |
|-------------|-------|---------|--------------|-------|---------------|-----|-------|----------------|------------|-------------|-----|--------|
| | | | WCM | Stock | Inter Coolant | D | d | d ₁ | L | L1 | L2 | Insert |
| HEI.1211100 | • | • | 15.5 | 25 | 34 | 126 | 46.5 | 56 | WCM 030208 | M2,5X6 | T08 | |
| HEI.1211200 | • | • | 16 | 25 | 34 | 126 | 48 | 56 | WCM 030208 | M2,5X6 | T08 | |
| HEI.1211300 | • | • | 16.5 | 25 | 34 | 129 | 49.5 | 56 | WCM 030208 | M2,5X6 | T08 | |
| HEI.1211400 | • | • | 17 | 25 | 34 | 129 | 51 | 56 | WCM 030208 | M2,5X6 | T08 | |
| HEI.1211500 | • | • | 17.5 | 25 | 34 | 132 | 52.5 | 56 | WCM 030208 | M2,5X6 | T08 | |
| HEI.1211600 | • | • | 18 | 25 | 34 | 132 | 54 | 56 | WCM 030208 | M2,5X6 | T08 | |
| HEI.1211700 | • | • | 18.5 | 25 | 34 | 135 | 55.5 | 56 | WCM 030208 | M2,5X6 | T08 | |
| HEI.1211800 | • | • | 19 | 25 | 34 | 135 | 57 | 56 | WCM 030208 | M2,5X6 | T08 | |
| HEI.1211900 | • | • | 19.5 | 25 | 34 | 139 | 58.5 | 56 | WCM 030208 | M2,5X6 | T08 | |
| HEI.1212000 | • | • | 20 | 25 | 34 | 139 | 60 | 56 | WCM 040208 | M2,5X7 | T08 | |
| HEI.1212100 | • | • | 20.5 | 25 | 34 | 143 | 61.5 | 56 | WCM 040208 | M2,5X7 | T08 | |
| HEI.1212200 | • | • | 21 | 25 | 34 | 143 | 63 | 56 | WCM 040208 | M2,5X7 | T08 | |
| HEI.1212300 | • | • | 21.5 | 25 | 34 | 147 | 64.5 | 56 | WCM 040208 | M2,5X7 | T08 | |
| HEI.1212400 | • | • | 22 | 25 | 34 | 147 | 66 | 56 | WCM 040208 | M2,5X7 | T08 | |
| HEI.1212500 | • | • | 22.5 | 25 | 34 | 151 | 67.5 | 56 | WCM 040208 | M2,5X7 | T08 | |
| HEI.1212600 | • | • | 23 | 25 | 34 | 151 | 69 | 56 | WCM 040208 | M2,5X7 | T08 | |
| HEI.1212700 | • | • | 23.5 | 25 | 34 | 153 | 70.5 | 56 | WCM 040208 | M2,5X7 | T08 | |
| HEI.1212800 | • | • | 24 | 25 | 34 | 153 | 72 | 56 | WCM 050308 | M3X9 | T10 | |
| HEI.1212900 | • | • | 24.5 | 25 | 34 | 156 | 73.5 | 56 | WCM 050308 | M3X9 | T10 | |
| HEI.1213000 | • | • | 25 | 25 | 34 | 156 | 75 | 56 | WCM 050308 | M3X9 | T10 | |
| HEI.1213100 | • | • | 25.5 | 25 | 34 | 160 | 76.5 | 56 | WCM 050308 | M3X9 | T10 | |
| HEI.1213200 | • | • | 26 | 25 | 34 | 160 | 78 | 56 | WCM 050308 | M3X9 | T10 | |
| HEI.1213300 | • | • | 26.5 | 25 | 34 | 164 | 79.5 | 56 | WCM 050308 | M3X9 | T10 | |
| HEI.1213400 | • | • | 27 | 25 | 34 | 164 | 81 | 56 | WCM 050308 | M3X9 | T10 | |
| HEI.1213500 | • | • | 27.5 | 25 | 34 | 168 | 82.5 | 56 | WCM 050308 | M3X9 | T10 | |
| HEI.1213600 | • | • | 28 | 25 | 34 | 168 | 84 | 56 | WCM 050308 | M3X9 | T10 | |
| HEI.1213700 | • | • | 28.5 | 25 | 34 | 172 | 85.5 | 56 | WCM 050308 | M3X9 | T10 | |
| HEI.1213800 | • | • | 29 | 25 | 34 | 172 | 87 | 56 | WCM 050308 | M3X9 | T10 | |
| HEI.1213900 | • | • | 29.5 | 25 | 34 | 172 | 88.5 | 56 | WCM 050308 | M3X9 | T10 | |
| HEI.1214000 | • | • | 30 | 32 | 44 | 180 | 90 | 60 | WCM 06T308 | M3,5X9 | T15 | |
| HEI.1365500 | • | • | 30.5 | 32 | 44 | 184 | 91.5 | 60 | WCM 06T308 | M3,5X9 | T15 | |
| HEI.1214100 | • | • | 31 | 32 | 44 | 184 | 93 | 60 | WCM 06T308 | M3,5X9 | T15 | |
| HEI.1365600 | • | • | 31.5 | 32 | 44 | 188 | 94.5 | 60 | WCM 06T308 | M3,5X9 | T15 | |
| HEI.1214200 | • | • | 32 | 32 | 44 | 188 | 96 | 60 | WCM 06T308 | M3,5X9 | T15 | |
| HEI.1365700 | • | • | 32.5 | 32 | 44 | 192 | 97.5 | 60 | WCM 06T308 | M3,5X9 | T15 | |
| HEI.1214300 | • | • | 33 | 32 | 44 | 192 | 99 | 60 | WCM 06T308 | M3,5X9 | T15 | |
| HEI.1365800 | • | • | 33.5 | 32 | 44 | 192 | 100.5 | 60 | WCM 06T308 | M3,5X9 | T15 | |
| HEI.1214400 | • | • | 34 | 32 | 44 | 192 | 102 | 60 | WCM 06T308 | M3,5X9 | T15 | |
| HEI.1365900 | • | • | 34.5 | 32 | 44 | 200 | 103.5 | 60 | WCM 06T308 | M3,5X9 | T15 | |
| HEI.1214500 | • | • | 35 | 32 | 44 | 200 | 105 | 60 | WCM 06T308 | M3,5X9 | T15 | |
| HEI.1366000 | • | • | 35.5 | 32 | 44 | 204 | 106.5 | 60 | WCM 06T308 | M3,5X9 | T15 | |
| HEI.1214600 | • | • | 36 | 32 | 44 | 204 | 108 | 60 | WCM 06T308 | M3,5X9 | T15 | |
| HEI.1366100 | • | • | 36.5 | 32 | 44 | 208 | 109.5 | 60 | WCM 06T308 | M3,5X9 | T15 | |
| HEI.1214700 | • | • | 37 | 32 | 44 | 208 | 111 | 60 | WCM 06T308 | M3,5X9 | T15 | |
| HEI.1366200 | • | • | 37.5 | 32 | 44 | 212 | 112.5 | 60 | WCM 06T308 | M3,5X9 | T15 | |
| HEI.1214800 | • | • | 38 | 32 | 44 | 212 | 114 | 60 | WCM 06T308 | M3,5X9 | T15 | |
| HEI.1366300 | • | • | 38.5 | 32 | 44 | 216 | 115.5 | 60 | WCM 06T308 | M3,5X9 | T15 | |
| HEI.1214900 | • | • | 39 | 32 | 44 | 216 | 117 | 60 | WCM 06T308 | M3,5X9 | T15 | |
| HEI.1620400 | • | • | 39.5 | 32 | 44 | 220 | 118.5 | 60 | WCM 06T308 | M3,5X9 | T15 | |
| HEI.1215000 | • | • | 40 | 32 | 44 | 220 | 120 | 60 | WCM 06T308 | M3,5X9 | T15 | |

DRILL WCM. D3

Indexable Brand:ISO

heikenei.com



| Item Code | Stock | Inter C | Dimension mm | | | | | | | Spare Parts | | |
|-------------|-------|---------|--------------|-------|---------------|-----|-----|----------------|---|-------------|--------|--------|
| | | | WCM | Stock | Inter Coolant | D | d | d ₁ | L | L1 | L2 | Insert |
| HEI.1215100 | • | • | 41 | 32 | 44 | 223 | 123 | 60 | | WCM 06T308 | M3,5X9 | T15 |
| HEI.1215200 | • | • | 42 | 32 | 44 | 226 | 126 | 60 | | WCM 06T308 | M3,5X9 | T15 |
| HEI.1215300 | • | • | 43 | 32 | 44 | 229 | 129 | 60 | | WCM 06T308 | M3,5X9 | T15 |
| HEI.1215400 | • | • | 44 | 32 | 44 | 232 | 132 | 60 | | WCM 080412 | M4X11 | T15 |
| HEI.1215500 | • | • | 45 | 40 | 54 | 245 | 135 | 70 | | WCM 080412 | M4X11 | T15 |
| HEI.1215600 | • | • | 46 | 40 | 54 | 248 | 138 | 70 | | WCM 080412 | M4X11 | T15 |
| HEI.1215700 | • | • | 47 | 40 | 54 | 251 | 141 | 70 | | WCM 080412 | M4X11 | T15 |
| HEI.1215800 | • | • | 48 | 40 | 54 | 254 | 144 | 70 | | WCM 080412 | M4X11 | T15 |
| HEI.1215900 | • | • | 49 | 40 | 54 | 257 | 147 | 70 | | WCM 080412 | M4X11 | T15 |
| HEI.1216000 | • | • | 50 | 40 | 54 | 260 | 150 | 70 | | WCM 080412 | M4X11 | T15 |